

SATURDAY (4) JANUARY

1969

4th day - 361 days to come

Car shaker ready around 9 A.M., but  
other electrical trouble on shaker belt  
caused downtime all morning on  
chip unloading.

3-men chip unloading 4 to 5 P.M.  
chips frozen in cars

SUNDAY (5) JANUARY

1969

Second Sunday after Christmas

5th day - 360 days to come

Unplugged sealer at Wood Room  
conveyor drop off  
3-men chip unloading 4 to 5 P.M.  
chips frozen in cars

River Flow 240

River Flow 240

THURSDAY (16) JANUARY

1969

16th day - 349 days to come

4 men on chip unloading back of Wood Room  
on 7-4 and 4-12 shift Blower not ready  
1 extra man <sup>for chipper</sup> in Wood Room 7-4 & 4-12  
running combine

Tried chip blower after noon. still not  
working 4:30 am crew stayed till 9 am  
unloaded chips back of Wood Room 24 hrs

Cleanest pulp in Madawaska that  
they <sup>had</sup> had in a long time

River Flow 249

FRIDAY (17) JANUARY

1969

17th day - 348 days to come

Welded plate on poles in C. John Wood Room Roof  
unloading chips back of Wood Room 4 men  
1 extra man in Wood Room for chipper running  
combine

Tried Blower 1 PM still not working  
4 PM

Started Blower 8 PM. Running good, down  
4 am. still noisy

Madawaska pulp still the best they  
had.

River Flow 249

FRIDAY (24) JANUARY

1969

24th day - 341 days to come

Changed #1 section barement chip belt (under #1 chopper) and repaired back end of conveyor. Started at 8<sup>00</sup> am finished at 4<sup>00</sup> PM

Three men sent up to pile, cleaning & shovelling snow, at 1<sup>00</sup> PM. and removing tables to storage area

River Flow 263

38° above - Very fine day.

SATURDAY (25) JANUARY

1969

Conversion of St. Paul

25th day - 340 days to come

Shanten #2 slasher chains (2<sup>00</sup> - 4<sup>00</sup> PM) Took out one set days.

Big slide on #3 pile (due to very mild weather) on 4<sup>00</sup> shift plugged underground and jammed chain. Was necessary to use 12-8 spade on crane to dig it out instead of reclaiming from chip pile. Therefore had to unload chip cars - 15. Kept normal men from 4<sup>00</sup> shift to work with crane.

River Flow ?

40° above + rain - Snow melting fast

TUESDAY (28) JANUARY

1969

28th day - 337 days to come

WEDNESDAY (29) JANUARY

1969

29th day - 336 days to come

Running combine in Wood Room  
Started reclaiming from chip pile  
at 10<sup>45</sup> am to help fill chip bins as  
Wood Room going down at 1 PM to repair  
located on south end of Fig. 8

Work done this Pm:

Weld shaker screen frame - finished  
at 5:30 Pm.

Changed Paud Roller Unit.

Lightened #1 chipper bed - knife  
Repaired High Pressure Pump

Repaired #2 & #3 Underground.

#2 Bull Wheel frame broken

#3 Chain stuck and sides broken

Reclaimed from chip pile 10 am - 1<sup>30</sup> pm.

Reclaimed from south end of #3 pile 8 am - 1 pm.

Wood Room 8-4 shift out 5<sup>30</sup> pm due to

Repairs on #2-3 underground and

reclaiming from south end of #3 pile  
Slashing only 10 am - 1<sup>00</sup> pm.

Wood Room shifts changed from 8-4  
8 pm - 4 pm to 8-4, 12-8, chip unloading 4-12

Slashed Poplar 1 pm - 2 pm

Slashing only 4 pm - 5<sup>30</sup> pm.

1 man shoveling snow in Fig 8

→ Operation changed here to combine.

River Flow 263

River Flow 263

MONDAY 17 FEBRUARY

1969

48th day - 317 days to come

TUESDAY 18 FEBRUARY

1969

49th day - 316 days to come

Shrove Tuesday  
Mardi Gras (Ala., Fla., La.)

4 men cleaning at Barkers  
Changed face plate on #1 Chipper  
(Stellite)  
Pulled cones with Bulldozer on #3 pile

#1 chipper ready at 6 pm. Sharped repeats  
from 4:50 to 6 pm.  
New face plate put on #1 chipper.  
Kept unloading C. cars to W Room till  
6:00 pm. Called 12-8 crew (Crewmen and  
2 jive men) to reclaim chips from 10 pm  
to 12 mn. Also kept 4-12 crew (Crew-  
men & 2 jive men) to reclaim after mn  
to 2:00 Am - Howard & Lulp getting load.

Rough Wood 781.42 Cords  
1 1/2 shifts on chip unloading

River Flow 593

Started repairing first underground  
at North end of #3 pile  
Repairing sides of #4 underground  
counting down from the North

Started cleaning Barkers with 5 men  
but had to give 4 to Spillwright to  
remove wood from underground, shov  
Bull wheels and install chain in 5th underground

Cleaning Barkers 5 men

Rough Wood in 674.8 Cords

River Flow 593

MONDAY (3) MARCH

1969

62nd day - 303 days to come

Start both Barkers at 8<sup>15</sup> Am.  
Barker crew in S.A.M.  
Using by-pass to unload trucks in  
Baker Brook. Warmest water used for 1<sup>st</sup>  
time on Barkers.

Replaced broken chip breakers on #1  
chipper today (changed four)  
Rebuilt one side of W Room sorting  
belt (to protect new belt)

2 P.M. Unloaded trucks in sluice  
by-passed Baker Brook

River Flow 984

TUESDAY (4) MARCH

1969

63rd day - 302 days to come

- Kept changing chip breakers on  
#1 chipper. Finished changing  
them  
- Braced bullwheel end of chip esca-  
lator to screen - Big wooden beam  
rather at tightener end. To be changed  
later this week if possible.  
- Weld split bumper.  
Puled cones off on #3 belt

River Flow 967

FRIDAY (21) MARCH

1969

80th day - 285 days to come

Weld Plate in wood Room.  
Juice and Transfer

Shortened Escalator Chain.  
Shortened Governor Chain

Barker down at 2 P.M.  
7 men cording, 2 cleaning  
at Barker.

Chip Hopper Chain Broke

SATURDAY (22) MARCH

1969

81st day - 284 days to come

Barker down 2 P.M.  
men - cording & cleaning

Called a Bygl. operator + 2 men at  
2 Am to help keeping sulphite & bleed  
going to Reclaim from #2 (from 2 - 8 Am)

Pass and install new chain on upper  
grasshopper at #3 pile

The first chip cars arrived from Irving - expected  
to total approx 3700 cords and was arranged  
to insure a sufficient supply of round wood in  
the yard during latter part of April or early May  
in the event that barking from the river was delayed  
due to high water etc. It was anticipated that  
Barker production from the flume would not be  
high enough to supplement chip demand of sulphite  
plus Groundwood Mill requirements.

River Flow 850

River Flow 800

MONDAY (14) APRIL

1969

104th day - 261 days to come

At 3<sup>19</sup> pm pulled cone on No. 1 pile  
down.

TUESDAY (15) APRIL

1969

105th day - 260 days to come

Clean sunken wood out of Pond - (2<sup>30</sup> F  
4 pm) 10 1/2 man hrs.  
Break head on # 1 Shaker screen (9 A  
- 12 noon)

Break (split) 50 ft in # 2 rarer  
refuge snow. Put a piece cold bet  
in the bow.

Loaded chip pile with Bull.  
Five men cleaning bottom of  
# 3 pile

Break Cam on # 1 Baker. at 10<sup>15</sup> pm

River Flow 575

River Flow 1258



MONDAY (28) APRIL

1969

118th day - 247 days to come

Repaired #2 haul up ready for 4 pm.  
Barker crew cleaning at Barker,  
Bottom of #3 pile and pick up wood  
under Lammier Bridge

Finished chips on #2 pile

Reclaimed from #3 pile on R-4

Cleaned sewer on Linn's Bank coming  
from Wood Loan Conveyor.

Started corduroy <sup>Leillard</sup> wood along Sluice

Mod. river flow - 3710

Tom Lake 485.2

TUESDAY (29) APRIL

1969

119th day - 246 days to come

Changed Bull Wheel on small bank Conveyor  
2 - men cleaning along Linn's haul up  
2 - men moving Shredder & cleaning  
under Koptac conveyor  
Shut at #3 dump house ready at  
3 pm.

Hauled old chips from #2 pile to  
Steam Plant and Dump

Changed Oil & Greased T Mobile

Mod river flow - 3900

Tom. Lake 485.3

FRIDAY (2) MAY

1969

122nd day - 243 days to come

# 2 Top Deck Chipp screen broken 8 AM  
ready at 10 AM

Shutted Wood Room cables ready at 4 PM  
men used to clean snow under logs  
Grasshopper to prepare Fig & Cable.

Cleaned in Wood Room

2 shifts chip unloading

Piled 3 Cars of chips

SATURDAY (3) MAY

1969

123rd day - 242 days to come

Changed Escalator Belt and  
Bull wheel 8 AM ready 6<sup>30</sup> PM

Cancelled Day wood room crew.  
men in 4 PM for chips

Weld Plate in wood Room transfer

Changed sprocket & chain on  
Koske wood Escalator

W Room ready at 6<sup>50</sup> PM

Cleaned Pond. 16 1/2 Hrs. 4-12  
2 shifts chip unloading  
Piled 4 Cars of chips

Mad river flow - 4350

Tem Lake - 485.75

Mad river flow - 4650

Tem Lake - 486.05

WEDNESDAY 9 JULY

1969

190th day - 175 days to come

Wood Room down 1<sup>st</sup> Am to change  
Drive Belt on #1 chopper and also rebuild  
chopper spent rest of bed knife - was worn  
and had to be built up with welding.

Only 11 cars left and 6 in from P.S.

Necessary to reclaim chips from pile  
4<sup>th</sup> Am - 8 or 9<sup>th</sup> Am and then start on  
chip can reloading for 17 cars. When finished  
2<sup>nd</sup> - 3<sup>rd</sup> Am will use 1 man to reclaim  
salvaged wood and use the other chip  
man in W.R. in order to run combined  
operation for rest of shift.

New Drive Belt #1 chipped out of  
order the same day

THURSDAY 10 JULY

1969

191st day - 174 days to come

13 Cars on hand. Necessary to  
reclaim chips from #2 pile  
4 to 9 Am - unload cars  
after 9 Am - until finish

change Drive Belt #1 chopper 8 Am  
to 11<sup>30</sup> Am

Broken com belt on main shaft  
Sorting Drum #1 Broken from 12<sup>30</sup> Am  
to 5<sup>00</sup> Am

#2 River Hauler Broken on one side  
from 4<sup>20</sup> Am to 5<sup>45</sup> Am

Rec Salvage wood

THURSDAY (14) AUGUST

1969

226th day - 139 days to come

Barker & W Room down for general repairs.

W Room:-

- 1) Shorten round wood-crecator chain
- 2) Weld bottom of W Room cable slider
- 3) Changed teeth in W Room cable gear wheel
- 4) Tighten #1 chopper base
- 5) Installed #2 flasher chain motor.

Barker:-

- 1) Rebuilt 2 sprocket on #1 Barker flat chain
- 2) Rebuilt 2 sprocket on #2 Barker flat chain
- 3) Repaired 2 big bearings on #1 Barker Com shaft
- 4) Repaired 1 big bearing on #1 Barker main shaft
- 5) Repaired 3 big bearings on #2 Barker main shaft.
- 6) Repaired oil bedding on #2 Barker wheel gear
- 7) Changed #2 Barker drive belt
- 8) Shorten 6 chains on #2 Barker flat chain & hauler chain
- 9) Weld broken slider on #2 Barker Hauler
- 10) Changed 2 clutch pipe on #1 Barker
- 11) Changed broken plate at Savage wood dieg off on #1 Barker. (That's all!)

Burned starter motor?, on #1 Kasser refuse conveyor at 11<sup>00</sup> Am.

FRIDAY (15) AUGUST

1969

227th day - 138 days to come

# 1 Sump Brake ready 10<sup>30</sup> Am.

Changed motor on chip blower - 6<sup>55</sup> Pm - 12<sup>30</sup> Am

THURSDAY (11) SEPTEMBER

1969

254th day - 111 days to come

Cleaned showers on Tilt Chamber  
Trucking screens. #1 screen only  
one notch working out of 14 on #2  
about half working, did not  
put nozzle back on #2

6-car #1 Liner haul up brake

Chain is first engagement at  
North end of #3 pile broke at 6:30

Replace hard wood block  
up in hoist cable. Lower end  
Rebuild legs on Trun fur  
chain

Weld plate in front of #2 Slesha

No chip cars today - Wreck on  
Railway road.

FRIDAY (12) SEPTEMBER

Old Defenders' Day (Baltimore, Md.)

1969

255th day - 110 days to come

Got 28 o.p. cars this morning - Chip  
cars are coming in

Reclaimed wood from #3 com-  
bined with Bafku wood on 8-4  
4-12.

Fulwood trucks not hauling today  
due to bad road. Some rain  
every day for the last 7 days.

Leon Francouer notified by my  
partner to submit to S. L. D. M. D. D. (P. ...)

TUESDAY 18 NOVEMBER

1969

322nd day - 43 days to come

8 AM Slashing only. Changing  
#2 Chip Squee lower block  
Ready at 5<sup>30</sup> PM.

Repaired lower end of Wood Loom  
Conveyor, welded plates and put in  
hardwood blocks 1 PM - 4 PM.

Shortened Groundwood Conveyor  
chain

Wood Loom down 8<sup>00</sup> AM started slashing  
8<sup>30</sup> to 1 PM.

Unloaded chips 10 AM - 1 PM.

Shorten Saw dust chain.

WEDNESDAY 19 NOVEMBER

1969

323rd day - 42 days to come

Changed bearing on Re Chipper  
(outboard)

Renewed lining & platform on #2  
Slasher.

Tightened Buttons on Main Belting  
cable

weld Broken plate on #1  
Barber Haul up.

Change Wood lining #2 Slasher 1<sup>00</sup> PM 3<sup>00</sup>  
clean Selooger wood in Pond

Lost time accident free days - Bates 414  
W Room 374  
Pik 962

WEDNESDAY

24

DECEMBER

1969

358th day - 7 days to come

THURSDAY

25

DECEMBER

1969

Christmas Day

359th day - 6 days to come

SHAFT Broken #2 W.B. Screen 12:30 PM

Plate " #2 " " " 1 PM.

TRUCK mobile TO GARAGE 12:00 PM

Wood Room Ready at 2:45 PM

Repaired #1 River haul up

Barbers down 8 AM

Wood Room down 4 PM.

Mill down